Model VCS-VCD-VCDT

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View Ports • Single or Double Pane • Complete View Port Assemblies • Extruded Aluminum

STANDARD CONSTRUCTION

INNER FRAME:	.060" thick (nominal) 6063-T52/T6 extruded aluminum.
OUTER FRAME:	.060" thick (nominal) 6063-T52/T6 extruded aluminum.
GLASS:	¼" thick, all panes.
GASKET:	Neoprene / Ether.
MOUNT HOLES:	On corners as standard. Available with no holes.
FINISH:	Mill.

NOTES

1. Unless otherwise specified, door will be fabricated $_{16}^{*}$ under listed size. Dimensional tolerance is \pm .075.

- 2. View size is 1⁵/₈" under nominal opening size.
- 3. View port will accommodate a maximum wall thickness of 21/4". Consult factory
- if wall size is less than $1^3\!\!\!\!\!/_{16}$ " thick.
- 4. View port units are not leak proof.

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Mounting Holes

5. On thermal pane models, wire glass will be on the outside of the view port.

W = ¼" wire glass	Min Size	Max Size	<u>Glass Types</u>
T = Thermal pane, (1) ¼" wire, (1) ¼" clu Inner Frame Outer Frame	6"W x 6"H	24"W x 24"H	$P = \frac{1}{4}$ " thick plexi-glass
"C" Inner Frame "E" Outer Frame		11	W = ¼" wire glass
Outer Frame			T = Thermal pane, (1) ¼" wire, (1) ¼" clear
Outer Frame			Inner Frame —
			_ Outer Frame
	Î \	° ° /	
	•		
	↑		Glass — IIIII
" "F" · "A" x "B" · "A" x "B" · "A" x "B"	D" "F"		• "A" x "B"

° k

Gasket

1³/₁₆" to 2¹/₄"

Louvers

		Single	Double	Р	w	т	"A" Width	"B" Height	"C" Width	"D" Height	"E" Width	"F" Height	
Item #	Qty	VCS I	Panes	G	lass Ty	ре	Openir	ng Size	Outside Si		View	Size	Union Made
Arch. /	Eng.:						EDR:		ECN:			Job:	
Contrac	tor:												
Pr	oject:						Date:		DWN:			DWG:	

Not to scale.

In the interest of product development, Louvers & Dampers reserves the right to make changes without notice.

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